



PRODUCT DATA SHEET

PRODUCT SERIES: S90 SERIES SMC
PRODUCT DESCRIPTION: CORROSION RESISTANT GRADE

PROPERTIES	GLASS CONTENT 22%		GLASS CONTENT 30%	
	IMPERIAL	SI	IMPERIAL	SI
Impact Strength-Izod Notched Test Method: ASTM D-256	12.0 ft.lb./in.	640 J/m	16.0 ft.lb./in.	854 J/m
Impact Strength-Izod Unnotched Test Method: ASTM D-4812	16.0 ft.lb./in.	854 J/m	20.0 ft.lb./in.	1067 J/m
Flexural Strength Test Method: ASTM D-790	23,000 psi	158 MPa	28,000 psi	192 MPa
Tensile Strength Test Method: ASTM D-638	9,000 psi	62 MPa	12,000 psi	83 MPa
Compressive Strength Test Method: ASTM D-695	27,000 psi	186 MPa	27,000 psi	186 MPa
Water Absorption (24 Hrs @ 23C) Test Method: ASTM D-570	.20-.30%	.20-.30%	.20-.30%	.20-.30%
Barcol Hardness Test Method: ASTM D-2583	50-60	50-60	50-60	50-60
Heat Distortion Temp @ 264 psi Test Method: ASTM D-648	>400 F	>204 C	>400 F	>204 C
Specific Gravity (+/- .03) Test Method: ASTM D-792	1.75 - 1.9	1.75 - 1.9	1.75 - 1.9	1.75 - 1.9
Shrinkage Test Method: ASTM D-955	.05 - .2%	.05 - .2%	.05 - .2%	.05 - .2%
Flammability (Average Burn Rate) Test Method: ASTM D-635	0.39 in/min	1.0 cm/min	.047 in/min	1.2 cm/min

The information contained herein and in the data sheets is offered as a guide only. Since the values achieved in actual parts depend considerably on the part design and on the conditions of moulding and testing, no guarantee is implied regarding properties to be obtained in specific tests; the user is urged to make his own tests and judge for himself the suitability of the material for his use. Jet Moulding Compounds assumes no liability, either expressed or implied, for infringement of any patent by the manufacture, sale or use of articles moulded from its material.